

# SAFETY DATA SHEET

**KAESER**  
**COMPRESSORS**
*Built for a lifetime.*

Sigma S-680

## Section 1. Identification

**GHS product identifier** : Sigma S-680  
**Product code** : Not available.  
**Other means of identification** : Not available.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Industrial applications: Air Compressor Fluid (Synthetic)	
Uses advised against	Reason
None known.	

**Supplier's details** : Kaeser Compressors, Inc.  
 511 Sigma Drive  
 Fredericksburg, VA, USA 22408  
 Telephone no.: 540-898-5500

**Emergency telephone number** : 24 hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 6.2%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 6.2%

### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.  
**Precautionary statements**  
**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.  
**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture  
**Other means of identification** : Not available.

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥10 - ≤25	64742-54-7
Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)	≤10	9003-29-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
sulfur oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8).

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## Section 7. Handling and storage

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	<b>ACGIH TLV (United States, 3/2019).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction <b>OSHA PEL (United States, 5/2018).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 5 mg/m <sup>3</sup> 10 hours. Form: Mist STEL: 10 mg/m <sup>3</sup> 15 minutes. Form: Mist
Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)	None.

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In situations where misting or flying may occur, use appropriate certified respirators.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	: Liquid.
<b>Color</b>	: Gold.
<b>Odor</b>	: Mild. Hydrocarbon.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: Not available.
<b>Melting point</b>	: Not available.
<b>Boiling point</b>	: >371°C (>699.8°F)
<b>Flash point</b>	: Open cup: 260°C (500°F) [Cleveland.]
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not available.
<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapor pressure</b>	: <0.01 kPa (<0.075 mm Hg) [room temperature]
<b>Vapor density</b>	: Not available.
<b>Relative density</b>	: 0.86
<b>Solubility</b>	: Insoluble in the following materials: cold water and hot water.
<b>Solubility in water</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Kinematic (40°C (104°F)): 0.68 cm <sup>2</sup> /s (68 cSt)
<b>Flow time (ISO 2431)</b>	: Not available.
<b>Pour point</b>	: -48°C (-54.4°F)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

## Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LC50 Inhalation Dusts and mists	Rat	5.7 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Butene, homopolymer (products derived from either/ or But-1-ene/But-2-ene)	LD50 Dermal	Rabbit	>10250 mg/kg	-
	LD50 Oral	Rat	>34600 mg/kg	-

### Irritation/Corrosion

Not available.

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Name	Result
Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

## Section 11. Toxicological information

**Potential delayed effects** : Not available.

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
KAESER SIGMA S 680 Distillates (petroleum), hydrotreated heavy paraffinic	N/A N/A	13966.5 2500	N/A N/A	N/A N/A	N/A 5.7

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	Acute EC50 >100 mg/l	Daphnia	48 hours
	Acute IC50 >100 mg/l	Algae	72 hours
	Acute LC50 >100 mg/l	Fish	96 hours

### Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Distillates (petroleum), hydrotreated heavy paraffinic Butene, homopolymer (products derived from either/ or But-1-ene/But-2-ene)	-	-	Not readily
	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Distillates (petroleum), hydrotreated heavy paraffinic Butene, homopolymer (products derived from either/ or But-1-ene/But-2-ene)	>6	-	high
	7.6 to 7.8	314 to 1882	high

### Mobility in soil

## Section 12. Ecological information

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL and the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Not applicable.

#### Composition/information on ingredients

## Section 15. Regulatory information

Name	%	Classification
Butene, homopolymer (products derived from either/or But-1-ene/ But-2-ene)	≤10	ASPIRATION HAZARD - Category 1

### State regulations

- Massachusetts** : The following components are listed: OIL MIST, MINERAL
- New York** : None of the components are listed.
- New Jersey** : None of the components are listed.
- Pennsylvania** : None of the components are listed.

### California Prop. 65

- ⚠ WARNING:** This product can expose you to Di-isodecyl phthalate, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). Information provided is based on industrial use and may not be relevant to consumer applications.

Ingredient name	Concentration (%)	No significant risk level	Maximum acceptable dosage level
Di-isodecyl phthalate	6.244	-	Yes.

### International lists

#### National inventory

- Australia** : All components are listed or exempted.
- Canada** : At least one component is not listed in DSL but all such components are listed in NDSL.
- China** : All components are listed or exempted.
- Europe** : At least one component is not listed in EINECS but all such components are listed in ELINCS. Please contact your supplier for information on the inventory status of this material.
- Japan** : **Japan inventory (ENCS):** At least one component is not listed.  
**Japan inventory (ISHL):** Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : At least one component is not listed.
- Taiwan** : All components are listed or exempted.
- Thailand** : Not determined.
- Turkey** : Not determined.
- United States** : All components are listed or exempted.
- Viet Nam** : Not determined.

## Section 16. Other information

### Procedure used to derive the classification

Classification	Justification
Not classified.	

### History

- Date of issue/Date of revision** : 07/08/2020
- Version** : 1

## Section 16. Other information

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
N/A = Not available  
SGG = Segregation Group  
UN = United Nations

▣ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.